

KALIBRACIJSKI CERTIFIKAT

Calibration certificate

NAROČNIK
Customer 5Labs d.o.o.
Legen 112, 2380 Slovenj Gradec

LASTNIK
Owner 5Labs d.o.o.
Legen 112, 2380 Slovenj Gradec

MERILO
Object Dvotočkovni mikrometer za zunanje merjenje • A two-point micrometer
for external measurement

IDENTIFIKACIJA
Identification 67395718 PROIZVAJALEC
Manufacturer Mitutoyo

TIP
Type 293-240-30 MERILNI OBSEG
Meas. range (0 - 25) mm

LOČLJIVOST
Resolution 0,001 mm VRSTA MIKROMETRA
Type of micrometer Digitalno • Digital



**SLOVENSKA
AKREDITACIJA**
SIST EN ISO/IEC 17025
LK-034

Slovenska akreditacija je podpisnica večstrankarskih sporazumov o priznavanju akreditacijskih organov z Evropsko akreditacijo (EA - MLA) in Mednarodnim združenjem za akreditacijo laboratorijev (ILAC - MRA). Slovenian Accreditation is signatory to the multilateral agreements on recognition of accreditation bodies with the European Accreditation (EA - MLA) and International Laboratory Accreditation Cooperation (ILAC - MRA).

KRAJ KALIBRACIJE
Place of calibration Slovenj Gradec

DATUM KALIBRACIJE
Date of calibration 18. 11. 2023

DATUM PREJEMA
Date of receipt 18. 11. 2023

OPOMBE
Notes

ODOBRIL
Approved by Petra Oprešnik

Dovoljeno je razmnoževanje le celotnega certifikata. Verodostojnost podpisa je mogoče preveriti v elektronski obliki certifikata. Only the reproduction of the complete certificate is allowed. Signature validity can be verified in electronic version of certificate.

1. KALIBRACIJSKI POSTOPEK • Calibration procedure

Kalibracija mikrometra je narejena v skladu z interno proceduro KL-5Labs-3 in standardom SIST EN ISO 3611:2011. Obsega pregled funkcionalnosti, določitev pogreškov kazanja mikrometra in morebitnih merilnih vstavkov.

Calibration of the micrometer is made in accordance with internal procedure KL-5Labs-3 and standard SIST EN ISO 3611:2011. Includes review of functionality, determination of indication errors and micrometer measuring inserts, if they exist.

2. KALIBRACIJSKI POGOJI • Calibration conditions

Temperatura • Temperature (20 ± 1) °C

3. SLEDLJIVOST • Traceability

Identifikacije pri kalibraciji uporabljenih etalonov

Standards identification used at calibration

1200907		
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Ta kalibracijski certifikat dokumentira sledljivost do (inter) nacionalnih etalonov v skladu z mednarodnim sistemom merskih enot (SI).

This calibration certificate documents the traceability to (inter) national standards, which realize the units of measurement according to the International System of Units (SI).

Kalibracijski certifikati zgoraj navedene opreme uporabljene pri kalibraciji so javno objavljeni na naši spletni strani pod https://www.5labs.si/index.php/open_documents

The calibration certificates of the above mentioned equipment used at calibration are publicly available on our website at https://www.5labs.si/index.php/open_documents

4. MERILNA NEGOTOVOST • Measuring uncertainty

$$U = 1,6 \mu\text{m} + 0,00001 * L$$

Merilna negotovost je podana kot standardna negotovost meritve pomnožena s faktorjem $k = 2$, ki pri normalni porazdelitvi ustreza verjetnosti 95%. Standardna merilna negotovost je določena v skladu s publikacijo EA-4/02.

The specification indicates the expanded measuring uncertainty resulting from multiplication of standard measuring uncertainty by the factor $k = 2$. It was determined in conformity with EA-4/02. The values of the measurement parameter lie within the specified range with a probability of 95%.

5. RAZLAGA REZULTATOV • Result explanation

Pogrešek = Izmerjena vrednost - Referenčna vrednost

Error = Measured value - Reference value

Podani merilni rezultati in pripadajoča merilna negotovost se nanašajo samo na to kalibrirano merilo. Izmerjene vrednosti veljajo v času meritev in ne zagotavljajo dolgotrajne stabilnosti.

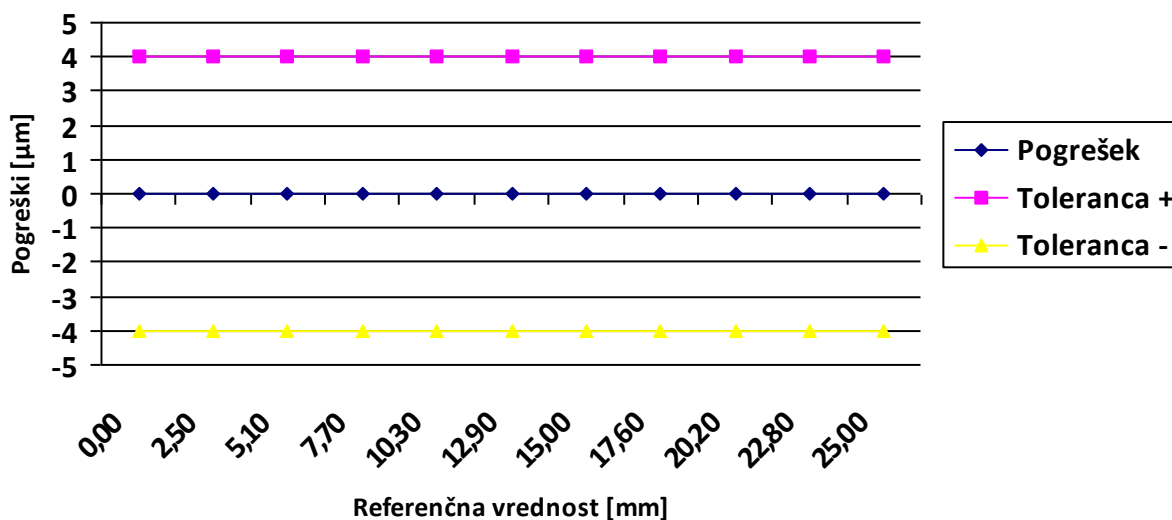
The measurement results and uncertainties quoted refer only to this calibrated gauge. The measurement results are valid at the time of measurement and do not guarantee long-term stability.

6. MERILNI REZULTATI • Measurement results

Odstopanje ničelne lege pred nastavitvijo • Deviation before the zero position adjustment [mm]

0 mm

Ref. dolžina L • Ref. length L [mm]	Izmerjena vrednost • Measured value [mm]	Pogrešek • Error [μm]	Toleranca • Tolerance (DIN 863-1:2017) [μm]
0,000	0,000	0	4
2,500	2,500	0	4
5,100	5,100	0	4
7,700	7,700	0	4
10,300	10,300	0	4
12,900	12,900	0	4
15,000	15,000	0	4
17,600	17,600	0	4
20,200	20,200	0	4
22,800	22,800	0	4
25,000	25,000	0	4



UGOTOVITEV
Findings

Pogreški merila ustrezajo zahtevam podanim v DIN 863-1:2017, brez upoštevanja merilne negotovosti. • The measurement errors meet the requirements given in DIN 863-1: 2017, without taking measurement uncertainty into account.